Seal Bond 95F

Seal Bond 95-F is an economic version of Seal Bond 95 with less UV resistance. It is designed as a multi-purpose adhesive for interior applications.

Seal Bond 95-F is tough, elastic and waterproof. It bonds aggressively to steel, aluminum, ceramics, Styrofoam®, Kynar® coated metal, glass, wood and many plastics. Seal Bond 95-F is suited for many applications requiring adhesion to concrete and cementatious building materials.

Seal Bond 95-F is based on a unique polymer system that is fast curing at temperatures as low as 13° F.

Benefits and features

- Solvent and isocyanate free, No VOC's
- Low odor
- Extremely low shrinkage
- Permanently elastic in a broad temperature range Non-flammable
- Good chemical resistance
- Fast curing
- Paint compatible

Physical properties:

Basic material:

Modified Polyether Consistency: Paste Color: Natural Odor: Nil Components: 1 Type: elastic Specific gravity: 1.6 Solvent percentage: 0

Isocyanate percentage: 0

Curing Condition		Curing Depth (mm)						
Temperature	Relative Humidity	1 day	2 days	4 days	8 days	11 days	14 days	21 days
-20°C(-4°F)	1	0.8	1.0	1.2	1.8	2.2	2.3	2.8
-10°C(14°F)	1	0.5	0.6	1.1	2.0	2.3	2.7	2.9
5°C(41°F)	50%	2.2	3.8	4.3	4.6	5.5	6.5	7.7
	70%	1.6	2.4	3.8	5.3	6.1	7.2	8.9
23°C(73.4°F)	50%	3.4	4.5	5.3	6.1	8.2	9.5	11.1
40°C(104°F)	<20%	2.4	4.0	5.5	7.5	8.7	9.9	11.2
	70%	5.8	9.2	13.0	19.0	21.8	27.0	33.0

Shelf Life: 11 months in unopened containers stored between 60° and 80° F.

Performance Properties

Shear Strength >300psi (7 day ambient cure) **ASTM D-1002** Elongation at break 300% +ASTM D-412 Hardness Shore A 55 (14 day ambient cure) ASTM C-661 Slump (sag) Zero Slump **ASTM C-639** Flame Spread/Smoke 0 Flame / 0 Smoke **ASTM E84-00a** Low Temperature Flex -20°F ----PASS-----

Stain Testing No Staining

Service temperature -40°F to 200°F, temporarily resistant to 390°F

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