

# Seal Bond 100

Structural Sealant

**Seal Bond 100** is a multipurpose structural sealant designed for difficult bonding and sealing applications. It is a moisture curing sealant developed for industrial uses requiring elasticity, high strength and excellent adhesion.

**Seal Bond 100** is tough, elastic and waterproof. It bonds aggressively to steel, aluminum, ceramics, Styrofoam®, Kynar® coated metal, glass, wood and many plastics. Seal Bond 100 is suited for many applications requiring adhesion to concrete and cementatious building materials.

**Seal Bond 100** is based on a unique polymer system that is fast curing at temps as low as 13° F. Seal Bond 100 has excellent weathering characteristics and is suitable for use in all climates.

#### **Applications**

- Metal and glass bonding in the automotive industry including windshield bonding
- Sealing and bonding metal to metal seams
- Metal to plastic bonding
- Bus, trailer and motor home sealing and bonding
- Marine bonding
- Concrete bonding and sealing

## **Benefits and features**

- Solvent and isocyanate free, No VOC's
- Permanently elastic in a broad temperature range
- Extremely low shrinkage
- Fast curing
- Paint compatible
- Good chemical resistance
- Low odor
- Non-flammable

## **Physical properties:**

Basic material: Modified Polyether Consistency: Self-leveling Fluid Color: Black, Gray, and White

Odor: Nil
Components: 1
Type: Elastic
Specific gravity: 1.7
Solvent percentage: 0
Isocyanate percentage: 0

Shelf Life: 11 months in unopened containers stored between 60°F and 80°F.

Michigan Adhesive Manufacturing, Inc.

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### **Performance Properties**

Shear Strength	>300psi (7 day ambient cure)	ASTM D-1002
Elongation at break	470%+ (7 day ambient cure)	ASTM D-412
Hardness Shore A	43 (14 day ambient cure)	ASTM C-661
<b>Initial Skin Forming</b>	~15 minutes	
Slump (sag)	Zero Slump	ASTM C-637
Stain Testing	No Staining	
Tack Free Time	25 minutes	ASTM C-679
Low Temperature Flex	-20°F	PASS
Service temperature	-40°F to 200°F, temporarily resistant to 390°F	

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